



PART NUMBER
PFR69-417

DESCRIPTION
REAR SUBFRAME MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- 8x Polyurethane Bushes
- 8x Washers
- 4x Stainless Steel Sleeves
- 1x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work. All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Support the rear subframe and loosen the mounting bolts.
2. Remove the original rubber bushes from the subframe.
3. Clean any dirt and corrosion from bore of the subframe and file off any sharp edges.
4. OEM Spacer Modification: The factory bell shaped mount spacer features a raised ring on its bottom face which is mated with a lip on the OEM rubber bush. To allow the flat face of the Powerflex Washer to sit flush:
 - Secure the OEM bell shaped spacer in a vice
 - Using an angle grinder, grind the raised ring flat until the spacer face is smooth and flush.
5. Push one polyurethane bush into the top of the subframe housing bore, and the second polyurethane bush into the bottom of the bore until both are fully seated flush against the subframe housing.
6. Apply the supplied assembly grease into the bore of the bushes.
7. Fit the stainless steel sleeve into bore of the bushes.
8. Fit the supplied plated steel washer on top of the top polyurethane bush face, followed by the modified, flat faced OEM bell shaped spacer directly above the washer.
9. Raise the subframe back up to the chassis, re-install hardware, and tension all fasteners to the manufacturers original torque settings.

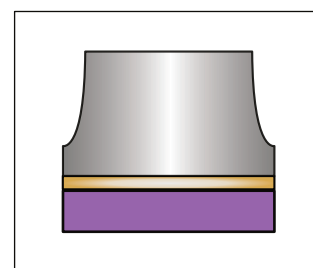


Figure 1

OUTSIDE OF CAR

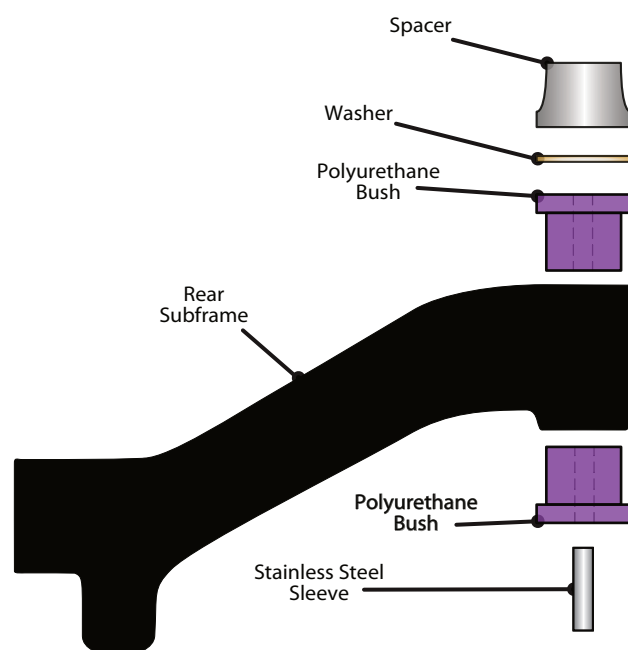


Figure 2 - how the polyurethane bush fits in the rear subframe